

# 20JA through 100JA 9020JA through 9070JA Balancer Series Service Manual

## **IMPORTANT SAFETY INSTRUCTIONS**

Please read this manual carefully and follow its instructions. Improper use or failure to follow these instructions could result in serious injury, death or property damage. Operators should be instructed in the safe and proper use and maintenance of this product. Keep this manual for future reference.

The following safety precautions call attention to potentially dangerous conditions.

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DANGER: Immediate hazards which WILL result in severe personal injury or death.



WARNING: Hazards or unsafe practices which COULD result in severe personal injury or death.



CAUTION: Hazards or unsafe practices which MAY result in *minor* personal injury or product or

property damage.

**NOTE:** Instruct operators in the safe, proper use and maintenance. Keep this manual for future reference.

## **INSTALLATION**



**WARNING:** 

Failure to read, understand or follow these instructions could lead to hazards or unsafe practices COULD result in *severe* personal injury or death.



**CAUTION:** 

Instruct operators in the safe, proper use and maintenance of this product. Hazards or unsafe practices MAY result in *minor* personal injury or product or property damage.

## **MOUNTING**

Hang balancer in the desired location by the clevis provided at the top. The balancer should be suspended directly over work area using an eyebolt or similar device with a break strength exceeding 6 times the combined weight of the balancer and the load it is supporting. Balancer should be mounted in such a manner as to minimize cable contact with the cable guide. For proper alignment, utilize the three mounting holes at the top of balancer. If shackle is removed to make the connections, be sure that the nut and cotter pin are properly replaced on the shackle pin.

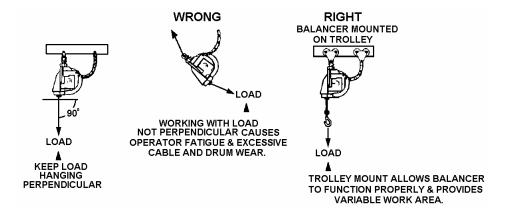
### SECONDARY SUPPORT CHAIN



DANGER:

A secondary safety cable or chain is to be attached to all balancers mounted overhead to prevent balancer from falling. Immediate hazards WILL result in severe personal injury or death.

A hole has been provided at the side of the housing to permit installation of a secondary support chain. All balancers mounted over head should have a secondary support chain to protect personnel in case of structure or mounting component failure. Attach one end of secondary support chain or cable to secondary support point (shackle) on balancer. Attach the other end of secondary support chain or cable to a support component other than that which supports the balancer. The chain or cable should be as short as possible allowing the balancer to drop no more than 6 to 12 inches if the primary connection is released. (See Illustration) A secondary support is offered as an accessory item.



## **OPERATION**

### **TOOL ATTACHMENT**



**WARNING:** 

Never pull cable to device to be retracted. Always lift object to hook. If the hook is accidentally released when it is extended, it will snap back. Hazards or unsafe practices which COULD result in *severe* personal injury or death.

When attaching tool to lower hook, the tool should be lifted to hook rather than pulled to the empty hook against the reel tension. The drum lock can be engaged to prevent cable from retracting (see illustration in "Tool Replacement"). The retaining latch on lower hook **MUST** be snapped back in the closed position after tool is attached.

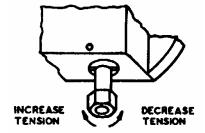
### SPRING TENSION ADJUSTMENT



**CAUTION:** 

Only use adjusting nut to set tension. Hazards or unsafe practices MAY result in *minor* personal injury or product or property damage.

The complete tool including all attachments and connections must be in place before adjusting spring tension. If load exceeds spring tension, tool will move downward. If tension exceeds load, tool will move upward. Spring tension can be adjusted by turning the adjustment nut clockwise to increase tension or counterclockwise to decrease tension.



## **AUTOMATIC LOCK**

**NOTE:** If tension is removed well below rated range of the balancer during spring adjustment, lock will engage. It will be necessary to apply more tension to release the lock.

If a spring should break or lose tension for any reason, an automatic lock will engage to prevent drum from turning. Lock will disengage when tension is applied to a new spring.

### CABLE STOP ADJUSTMENT

Adjusting cable stop is not recommended due to reduction in active travel distance, and difficulty. If additional cable extension is required, extension cable assemblies are offered as an accessory item. In addition, special cables are available if needed.

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## **SERVICE**

### TOOL REPLACEMENT



**WARNING:** 

Never release drum lock unless full load is hung on balancer. If released with no load, hook will retract rapidly. Hazards or unsafe practices COULD result in *severe* personal injury or death.

Pull tool down to the most convenient height and set manual drum lock by lifting tab allowing pin to snap in (see illustration). This locks the drum in place. Tool can now be removed and replaced. After replacing tool, the drum lock can be released by pulling outward on tab and folding it back into its original position.



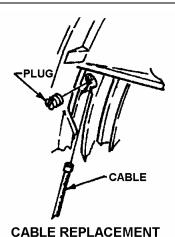
### CABLE REPLACEMENT



**CAUTION:** 

Never release drum lock unless full load is hung on the balancer. (If it is necessary to disassemble balancer to change cable, always remove all spring tension prior to disassembly (see Spring Tension Adjustment). Hazards or unsafe practices MAY result in *minor* personal injury or product or property damage.

Whenever cable shows signs of deterioration, it should be replaced with a new cable. To replace cable, there is no need to disassemble balancer, remove tension, and/or remove it from its location. Simply pull cable to its extreme lower limit, exposing threaded plug in the drum as shown in the illustration. Engage manual drum lock (as described in "Tool Replacement") and remove tool. Remove plug and old cable. Insert new cable and replace plug securely. Reattach tool to lower hook and disengage drum lock.



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#### LOWER HOOK REPLACEMENT

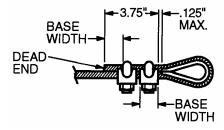


**CAUTION:** 

After securing clamps (or sleeve), tape may be placed around cable end to prevent injury on frayed strands. Hazards or unsafe practices MAY result in *minor* personal injury or product or property damage.

NOTE: Clamps are used for models xxxJa01 only; A swage-fitting sleeve should be used for all other models.

If lower hook is removed or replaced for any reason, the thimble and clamps (or sleeve) must be replaced as shown in illustration. If clamps are used, turn back 3 ¾ inch of rope from thimble. Apply u-bolt over dead end of wire rope - live end rests in saddle. Tighten nuts evenly, alternating from one nut to the other until reaching recommended torque (7.5 ft-lbs.). Apply second clip as near the thimble as possible. Tighten evenly, alternating until reaching recommended torque (7.5 ft-lbs.).





### MAINSPRING REPLACEMENT



**WARNING:** 

Never under any circumstances remove spring from its sheet metal cartridge. Replacement springs are assembled in a sealed cartridge for safety and there is no need to remove them. Removal of spring from its cartridge lead to hazards or unsafe practices which COULD result in *severe* personal injury or death.



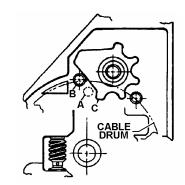
**CAUTION:** 

Before removing mainspring, remove all tension from balancer by turning tension adjustment nut counterclockwise until all tension is released (ref. Spring Tension Adjustment). Hazards or unsafe practices which MAY result in *minor* personal injury or product or property damage.

Remove balancer from service. Remove the six (6) bolts and cover assembly. Now remove the four (4) bolts and pull spring assembly from drum. A new bearing is included with spring assembly. Reassemble in reverse order and readjust tension as described in Spring Tension Adjustment. To align springs with spring hub, it may be necessary to rotate spring assembly back and forth slightly as the spring assembly is pushed back onto shaft.

### STAR WHEEL POSITIONING

If drum has been removed during service, it is very important to position star wheel properly when reassembling balancer. If this is not done, drum will be "out-of- time" and will either fail to return or extend the full distance of cable travel. When reassembling, with cable off the drum and when viewed from the spring side of housing, the star wheel must be positioned as shown in relation to pin (B). The pin on the cable drum (A) must be positioned as shown in relation to point (C) on star wheel.



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### **PARTS REPLACEMENT**



**CAUTION:** 

Always remove all spring tension (as described in "Spring Tension Adjustment") before attempting to disassemble internal parts. Always remove balancer from service. Hazards or unsafe practices which MAY result in *minor* personal injury or product or property damage.

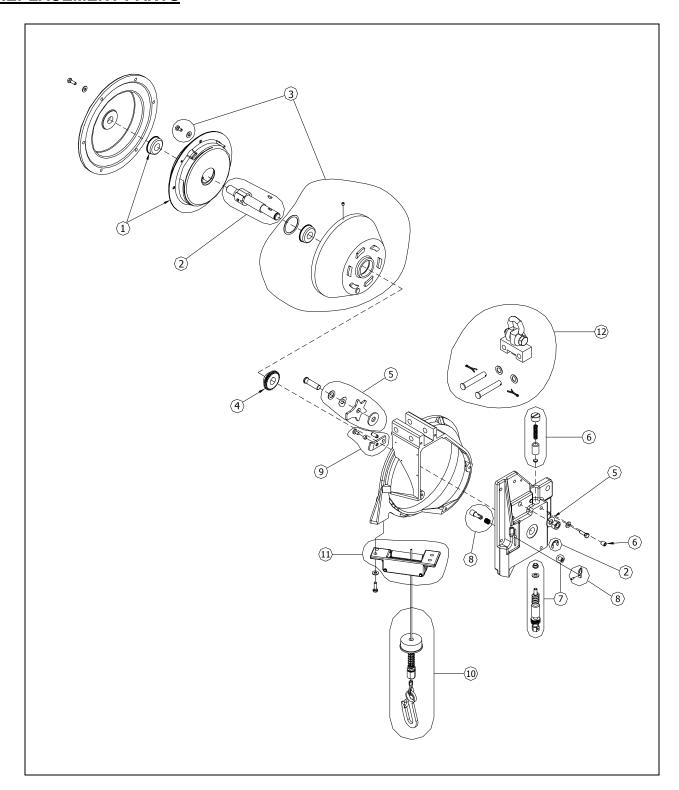
NOTE: When ordering replacement parts, always include the balancer model number and serial number.

All parts are replaceable in the field without special tools.

## **MAINTENANCE & INSPECTION**

Periodic inspection of cable, lower hook, and upper swivel mount assembly (Kit A) is strongly recommended for safe operation. Bearings and guide rollers should also be inspected periodically to insure efficient operation. All bearings, springs, etc., are permanently lubricated at the factory and should require no further lubricate

# **REPLACEMENT PARTS**



Reference					
Number	Part Number	Qty.	Description		
1	3118400020	1	Mainspring Assembly with Bearing (20Ja & 9020Ja)		
	3118400030	1	Mainspring Assembly with Bearing (30Ja & 9030Ja)		
	3118400040	1	Mainspring Assembly with Bearing (40Ja & 9040Ja)		
	3118400050	1	Mainspring Assembly with Bearing (50Ja & 9050Ja)		
	3118400060	1	Mainspring Assembly with Bearing (60Ja & 9060Ja)		
	3118400070	1	Mainspring Assembly with Bearing (70Ja & 9070Ja)		
	3118400080	1	Mainspring Assembly with Bearing (80Ja)		
	3118400090	1	Mainspring Assembly with Bearing (90Ja)		
	3118400100	1	Mainspring Assembly with Bearing (100Ja)		
2	SHFJ	1	Shaft Kit		
3	DRMK7	1	Drum Kit (2.1m, 7ft)		
	DRMK9	1	Drum Kit (2.7m, 9ft)		
4	3105800000	1	Gear, Main Shaft Worm		
5	STAL7	1	Star Wheel Kit / Cable Length 7ft (standard)		
	STAL9	1	Star Wheel Kit / Cable Length 9ft (extended)		
6	DSAJA	1	Drop Stop Actuator Kit for 20JA/9020JA		
	DSAJB	1	Drop Stop Actuator Kit for 30-60JA/9030-60JA		
	DSAJC	1	Drop Stop Actuator Kit for 70-100JA/9070JA		
7	WRMK	1	Worm Gear Kit		
8	DLKK	1	Drum Lock Kit		
9	DSLK	1	Drop Stop Lever Kit		
10	CBALB7	1	Cable Assy Kit; Bullard Type (2.1m/7ft)		
	CBALB9	1	Cable Assy Kit; Bullard Type (2.7m/9ft)		
	CBALT7	1	Cable Assy Kit; Tool Clip Type (2.1m/7ft)		
-	CBALT9	1	Cable Assy Kit; Tool Clip Type (2.7m/9ft)		
11	CBGK	1	Cable guide assembly		
12	UHKKB	1	Upper Hook Kit; Bullard Type		
	UHKKS	1	Upper Hook Kit; Shackle Type		

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